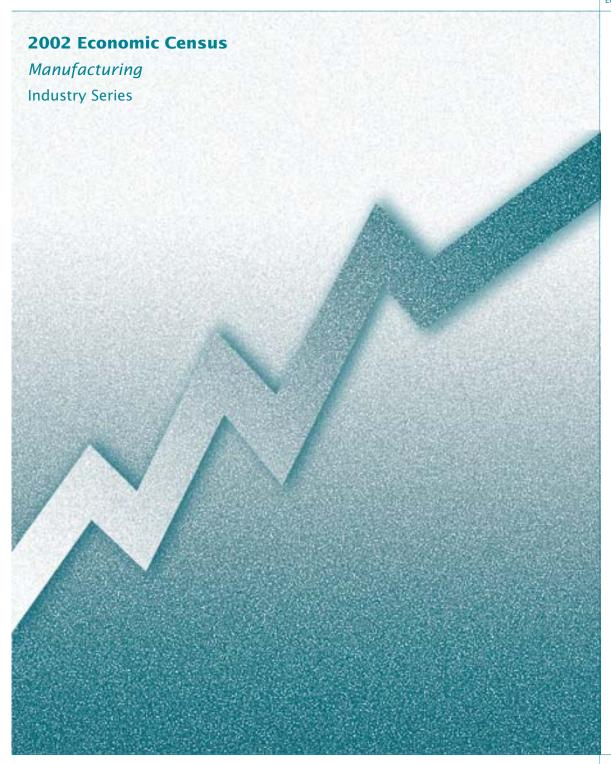
# Envelope Manufacturing: 2002

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#### **CONTENTS**

	duction to the Economic Census	v ix
Table	es	
1. 2. 3. 4. 5. 6a. 6b. 7.	Historical Statistics for the Industry: 2002 and Earlier Years Industry Statistics for Selected States: 2002 Detailed Statistics by Industry: 2002 Industry Statistics by Employment Size: 2002 Industry Statistics by Primary Product Class Specialization: 2002 Products Statistics: 2002 and 1997 Product Class Shipments for Selected States: 2002 and 1997 . Materials Consumed by Kind: 2002 and 1997	1 2 3 4 5 6 
Appe	endixes	
A. B. C. D. E. F.	Explanation of Terms NAICS Codes, Titles, and Descriptions Methodology Geographic Notes Metropolitan and Micropolitan Statistical Areas Comparability of Product Classes and Product Codes: 2002 to 1997	A-1 B-1 C-1   F-1

-- Not applicable for this report.

## Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All		ployees	Production workers				Total	Total	Total capital
Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	estab- lish- ments <sup>3</sup>	Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	materials	shipments	expendi- tures (\$1,000)
322232, Envelope manufacturing 2002	169 N N N N	239 N N N N 278	20 845 24 133 25 208 25 428 26 362 25 981	747 679 834 613 852 700 812 952 807 908 796 765	16 467 19 056 19 887 19 421 19 918 19 629	33 713 39 857 41 282 40 863 40 471 40 089	584 537 589 054 556 409 544 261	1 566 366 1 623 942 1 644 352 1 613 227 1 573 782 1 744 897	1 853 849 1 999 484 2 120 191 1 980 026 1 970 320 1 924 526	3 427 553 3 636 364 3 773 613 3 587 648 3 539 770 3 655 270	111 830 84 659

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

#### Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments <sup>2</sup>		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
322232, Envelope manufacturing												
United States. California Colorado Florida Illinois Kansas Massachusetts Minnesota New Jersey New York North Carolina.	- 1 - - - 4	239 31 5 11 18 4 12 11 7 18 4	158 16 2 5 15 4 8 7 4 11	20 845 1 517 263 696 1 725 542 1 338 761 718 1 408 374	747 679 58 400 9 658 22 707 61 459 17 523 46 059 26 440 27 748 57 772 11 233	16 467 1 189 199 597 1 335 431 1 051 603 605 1 043 305	33 713 2 533 392 1 174 2 851 848 2 026 1 234 1 299 2 136 712	531 832 39 753 6 581 17 578 41 879 14 449 37 638 20 807 21 332 33 661 8 026	1 566 366 116 067 22 751 45 764 133 830 31 165 87 292 49 858 53 321 118 080 24 685	1 853 849 145 454 18 333 54 778 141 036 38 387 113 645 51 202 70 844 109 195 20 393	3 427 553 260 779 40 710 99 653 276 445 67 773 205 470 101 422 124 627 225 315 45 318	74 431 '4 166 '1 127 '6 108 '9 315 3 731 '2 979 '2 377 '1 086 '6 420 '120
Ohio Pennsylvania Tennessee Texas Wisconsin	1 - - -	9 10 6 17 9	6 9 6 11 5	710 2 332 742 1 252 979	22 102 82 730 23 000 44 851 41 273	576 1 822 617 961 725	1 194 3 680 1 271 1 985 1 505	16 349 58 927 18 294 30 596 25 852	43 755 180 307 51 541 97 281 79 735	50 969 237 757 99 032 110 307 96 737	94 727 414 428 152 969 210 235 179 995	r4 548 r7 093 r643 r3 806 r1 602

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

#### Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

ltem	Value
322232, Envelope manufacturing	
Companies <sup>1</sup> number	169
All establishments <sup>2</sup> . number.  Establishments with 1 to 19 employees number.  Establishments with 20 to 99 employees number.  Establishments with 100 employees or more number.	239 81 79 79
All employees³         number.           Total compensation         \$1,000.           Annual payroll         \$1,000.           Total fringe benefits         \$1,000.	20 845 938 837 747 679 191 158
Production workers, average for year	16 467 16 693 16 650 16 222 16 274
Production worker hours	33 713 531 832
Total cost of materials         \$1,000.           Materials, parts, containers, packaging, etc., used         \$1,000.           Resales         \$1,000.           Purchased fuels         \$1,000.           Purchased electricity         \$1,000.           Contract work         \$1,000.	1 853 849 1 559 242 200 522 3 441 46 473 44 171
Quantity of electricity purchased for heat and power	702 339 -
Total value of shipments         \$1,000.           Primary products value of shipments         \$1,000.           Secondary products value of shipments         \$1,000.           Total miscellaneous receipts         \$1,000.           Value of resales         \$1,000.           Contract receipts         \$1,000.           Other miscellaneous receipts         \$1,000.	3 427 553 3 112 010 57 183 258 360 214 421 11 353 32 586
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industries \$1,000.	98 3 225 148 3 112 010 113 138
Coverage ratiopercent	96
Value added	1 566 366
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	325 127 188 402 19 804 116 921
Total inventories, end of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	305 203 167 054 33 814 104 335
Gross value of depreciable assets (acquisition costs) at beginning of year         \$1,000           Total capital expenditures (new and used)         \$1,000           Buildings and other structures (new and used)         \$1,000           Machinery and equipment (new and used)         \$1,000           Automobiles, trucks, etc., for highway use         \$1,000           Computers and peripheral data processing equipment         \$1,000           All other expenditures for machinery and equipment         \$1,000           Total retirements         \$1,000           Gross value of depreciable assets at end of year         \$1,000	1 365 873 774 431 '9 044 '65 387 '987 4 171 '60 229 '91 837 '1 348 467
Depreciation charges during year\$1,000	r97 287
Total rental payments         \$1,000           Buildings and other structures         \$1,000           Machinery and equipment         \$1,000	42 054 29 858 12 196
Total other expenses <sup>4</sup> \$1,000.  Response coverage ratio <sup>5</sup> percent.  Repair and maintenance services of buildings and/or machinery <sup>4</sup> \$1,000.  Communications services <sup>4</sup> \$1,000.  Legal services <sup>4</sup> \$1,000.  Accounting, auditing, and bookkeeping services <sup>4</sup> \$1,000.  Advertising and promotional services <sup>4</sup> \$1,000.  Expensed computer hardware and supplies and purchased computer services <sup>4</sup> \$1,000.  Refuse removal (including hazardous waste) services <sup>4</sup> \$1,000.  Management consulting and administrative services <sup>4</sup> \$1,000.  Taxes and license fees <sup>4</sup> \$1,000.  All other expenses <sup>4</sup> \$1,000.	343 232 95 32 013 7 066 1 400 4 983 3 395 4 924 2 835 2 976 11 889 271 753

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on 2002 Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class			All employees		Pr	oduction worke	ers		Total	Total	Total capital
		All estab- lish- ments <sup>2</sup>	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
322232, Envelope manufacturing											
All establishments Establishments with —	-	239	20 845	747 679	16 467	33 713	531 832	1 566 366	1 853 849	3 427 553	<sup>1</sup> 74 431
1 to 4 employees 5 to 9 employees	9	37 15	85 105	2 960 3 893	65 80	128 165	2 073 2 643	5 642 6 845	6 761 12 320	12 403 19 374	r259 r324
10 to 19 employees	7	29	397	14 049	319	645	10 101	27 747	34 229	62 818	r1 278
20 to 49 employees	1	38	1 288	44 624	976	2 043	29 111	98 333	103 077	204 219	r3 700
50 to 99 employees	_	64	2 910 10 494	99 411 373 392	2 314 8 497	4 760 17 404	70 208 270 136	216 953 852 415	220 112 1 001 233	436 641 1 864 317	r9 494 r31 861
250 to 499 employees	1	13	h	D 070 002	D	., 101 D	D D	D	D	D	D 01 001
500 to 999 employees	-	2	g	D	D	D	D	D	D	D	D
1,000 to 2,499 employees	_	_	_	_	_	_	_	_	_	_	_
2,500 employees or more	_	_	_	_	_	_	_	_	_	_	_
Administrative records <sup>4</sup>	9	65	483	17 249	385	777	12 625	34 197	42 519	76 716	r1 638

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or	Industry or primary product class	All	All employees		Pr	oduction work	ers		Total	Total	Total capital
product class code		estab- lish- ments <sup>1</sup>	Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
322232	Envelope manufacturing	239	20 845	747 679	16 467	33 713	531 832	1 566 366	1 853 849	3 427 553	'74 431
3222320	Envelopes, commercial, all types and materials	239	20 845	747 679	16 467	33 713	531 832	1 566 366	1 853 849	3 427 553	74 431

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

<sup>&</sup>lt;sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

#### Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of		Product shipments		
Product code	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
322232	Envelope manufacturing	N N	X	X	3 225 148 3 478 408	
3222320	Envelopes, commercial, all types and materials	N N	X	X	3 225 148 3 478 408	
32223201	Envelopes, commercial, all types and materials	N N	X	X	2 916 145 2 812 407	
3222320111	Envelopes, commercial, clasp and string-and-button types, including mailing	25	X	P2 733.8 2 726.2	101 524 72 988	
3222320121	Envelopes, commercial, white or colored mailing, except clasp and string-and-button types mil units	63	×	P126 768.5	1 934 377	
3222320131	Envelopes, commercial, kraft mailing, except clasp and string-and-button types	101	X	128 336.8 P10 485.7	2 116 074 211 717	
3222320141	1997	47	x	12 831.5	231 532	
	Envelopes, commercial, all other types, including padded shipping envelopes mil units 2002 1997	21 34	X X	939 792.3 P13 067.0	668 527 391 813	
3222320Y	Envelopes, commercial, all types and materials, nsk, total	N N	X X	X X	309 003 666 001	
3222320YWW	Envelopes, commercial, all types and materials, nsk, for nonadministrative-record establishments	N N	X	X	235 271 605 809	
3222320YWY	Envelopes, commercial, all types and materials, nsk, for administrative-record establishments	N N	×	X	73 732 60 192	

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

# Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Not applicable for this report.]

### Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
322232	Envelope manufacturing		
00900001	Total materials	. X	1 559 242
00190005	1997.   Recovered paper, all types	X	1 663 287 92 686 N
32210005	Paper and paperboard (excluding boxes and containers) 1,000 s tons. 2002. 1997.	P1 335.7	885 731 1 012 504
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes		70 078 95 119
31332006	Coated and laminated fabrics (including vinyl coated)	X	4 549
32552003	Glues and adhesives	S	N 43 039 39 940
32591002	Printing inks	×	23 587
32221001	Paperboard containers, boxes, and corrugated paperboard	X	N 91 825
00970099	All other materials and components, parts, containers, and supplies	X	109 551 64 516
00971000	Materials, ingredients, containers, and supplies, nsk	X	138 500 283 231 267 673

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.